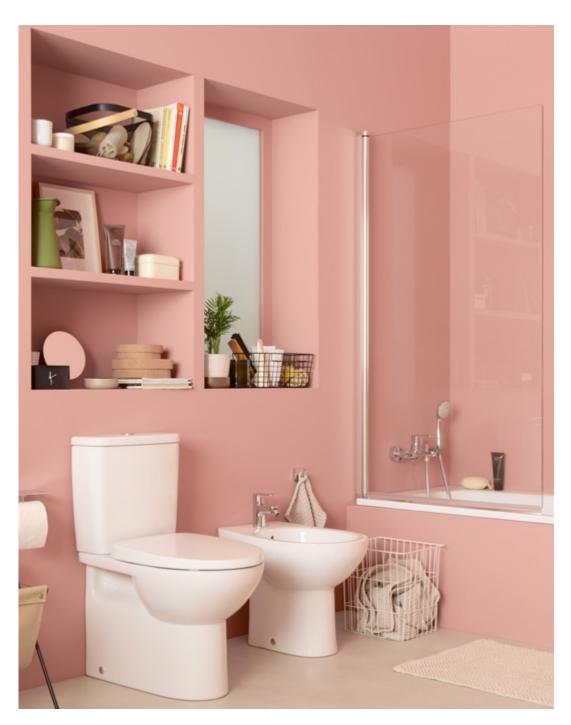
Victoria



A symbol of functional bathroom design reimagined for contemporary living.



Renovating a bathroom in your own home or in a public building is an exciting opportunity to create a bespoke space to suit your individual requirements. Adapting to the changing demands of modern living, Victoria returns with a fresh and contemporary look.

Washbasins & Furniture	2
Toilets & Bidets	6
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Shower & Bath Enclosures	14
Accessories	18
Public Area	20
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Washbasins & Furniture



With an emphasis on improved ergonomic design and a new colour palette, Victoria's redesigned washbasins and furniture meet different needs in terms of style and functionality.

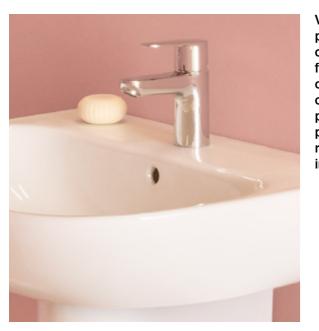




Integrated colour handle

Centred ceramic washbasin

Flat shelf, perfect for small everyday objects



6

Victoria's sleek and practical design prioritises convenience, with a flat shelf for toiletries or decorative items, compatibility with pedestals to conceal all plumbing and effortless replacement of existing installations.





Complete Your Space Choose elements from different collections to match

your washbasin and furniture.

Luna Mirror

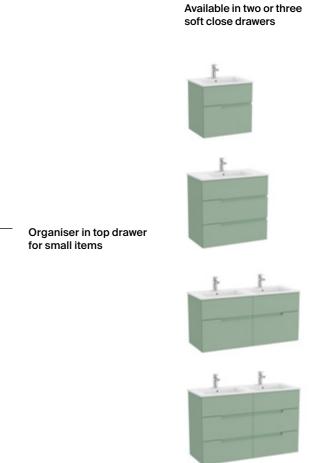
The Luna mirror has a modern and youthful design. It is a versatile addition to any space. You can easily pair it with the Starlight bathroom light, a practical LED light that fits neatly into the top of the mirror.

Extra Columns

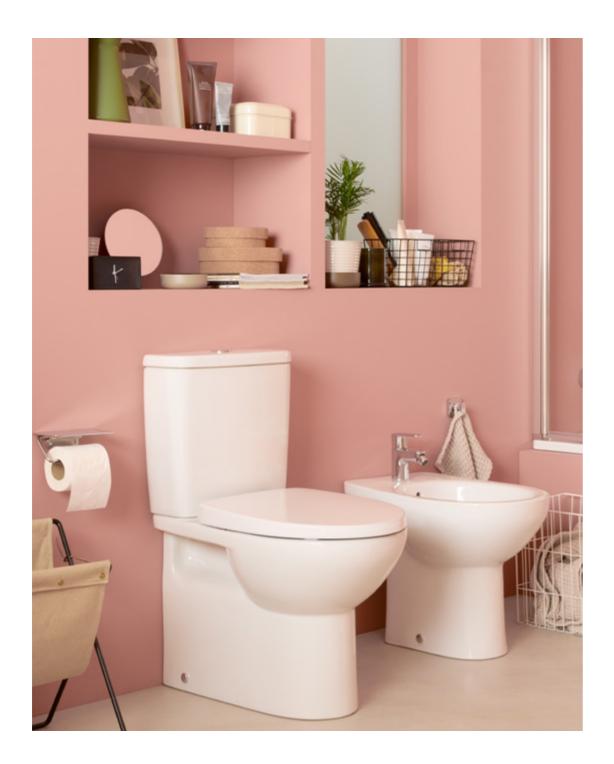
With its straightforward design and up to thirteen different finishes, Extra side, top and column units are the perfect addition to any bathroom where a little extra space is needed.

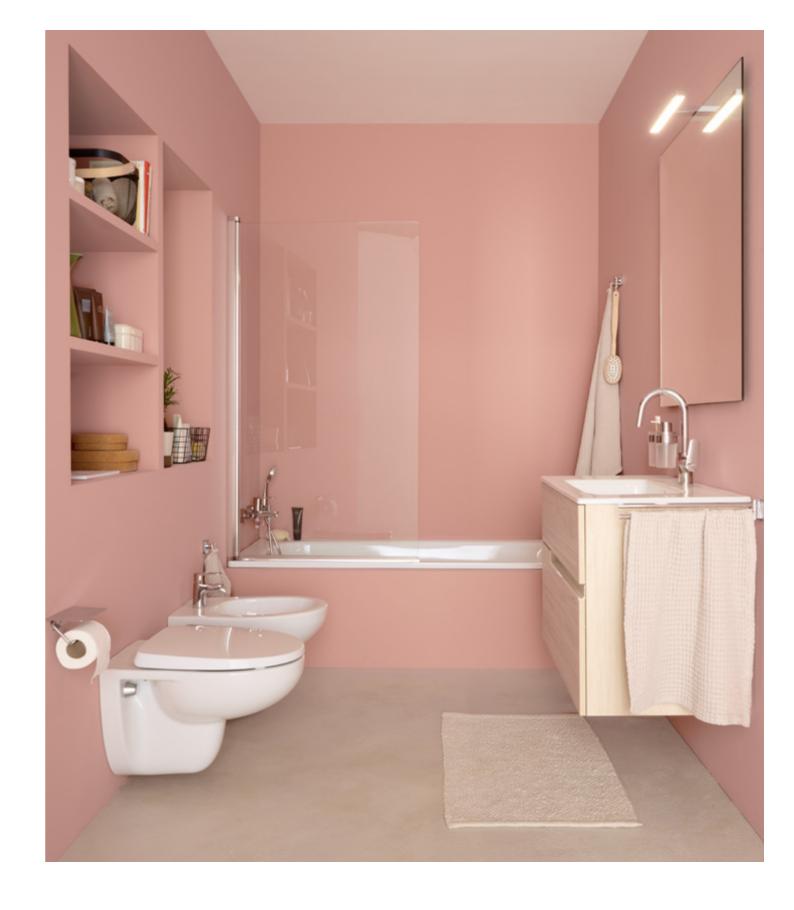


The redesigned furniture units seamlessly blend function and style, featuring integrated colour handles, asymmetrical solutions, and a variety of finishes.



Toilets & Bidets





Victoria toilets and bidets have been redesigned with modernity in mind, prioritising comfort and hygiene with a series of subtle but significant improvements.



Cistern capacity of 4 or 2 litres of water



Close-coupled Roca Rimless[®] WC



Compact back to wall closecoupled Roca Rimless® WC



Wall-hung Roca Rimless® WC

Single floorstanding Roca Rimless® WC



Complete Your Space

Multiclean[®] M3

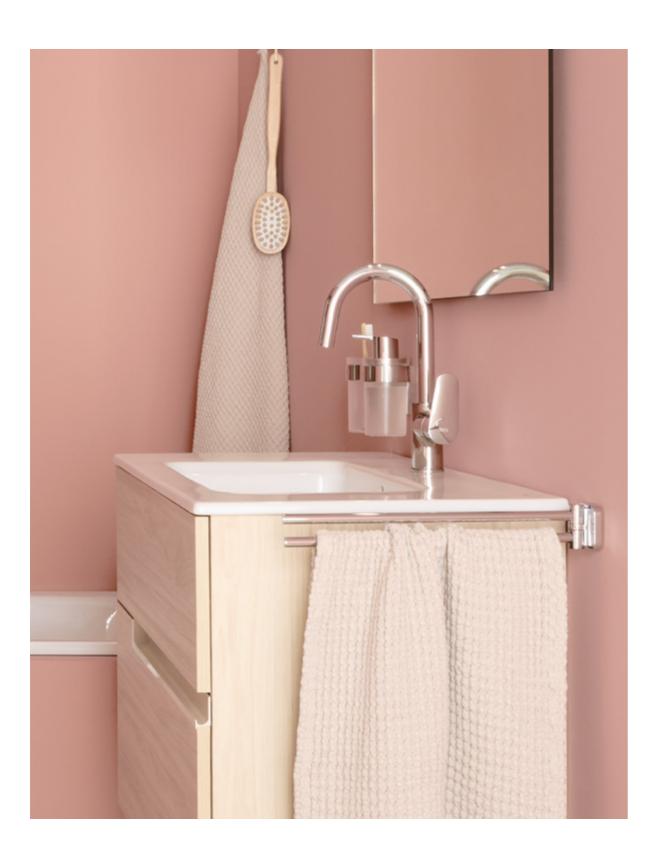
With the Multiclean® M-Series, today's technology is within your reach. A simple installation with a sleek design, Multiclean® M3 is the opportunity to turn your standard Victoria toilet into a hot water shower toilet with rear and front washing features.

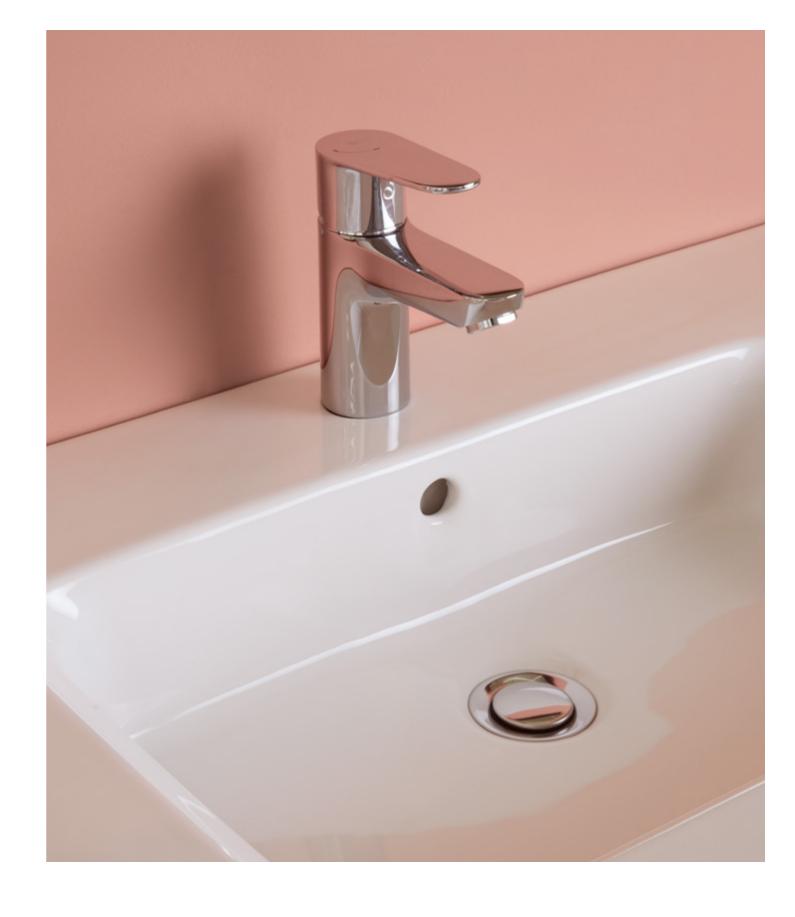




Upgrade your toilet with a compatible smart toilet solution.

Faucets





The Victoria Plus range of faucets has been updated to meet different needs and to offer versatility in both bathrooms and kitchens.

Available in up to four different heights: S, M, L and XL.

27Ø mm ceramic cartridge for a soft, smooth and precise operation.

Flow limiter reducing water consumption to 5 litres per minute.

Cold Start technology to avoid unnecessary use of boiler.

Low noise level for maximum comfort.







Bath and shower mixers solutions



Kitchen mixers solutions





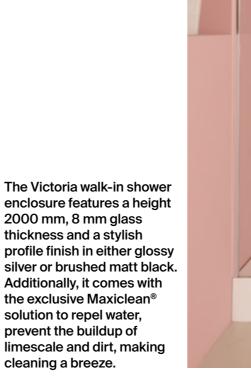


The Victoria range of shower solutions is characterised by a new, streamlined design that enhances the visual appeal of your bathroom.

Shower & Bath Enclosures

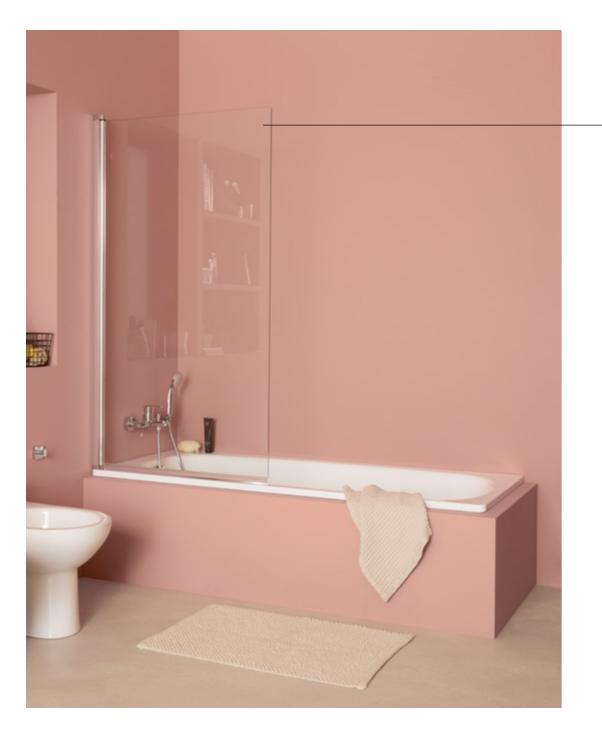


Whether you have a traditional or modern bathroom, the neutral design of Victoria's shower enclosures fits a wide range of configurations offering a selection of sliding, swing or folding doors.



Con set







Maxiclean®

water-repelling to help prevent build up of limescale, salt and dirt.





Granada shower tray

Ideal for contemporary bathrooms, this minimalist collection of acrylic shower trays come in a range of sizes and two shapes square and rectangular. Paired with Victoria shower enclosures, they come together to form the perfect shower space.

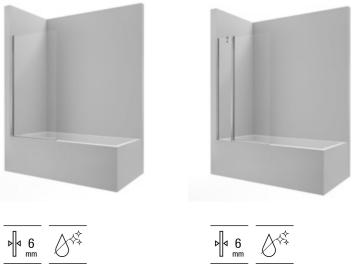
Contesa bath

This collection stands out for its graceful design and the understated quality of its finish. Boasting refined lines where functionality and elegance coexist, the Contesa bath sits in perfect harmony with the Victoria collection.



Victoria Collection

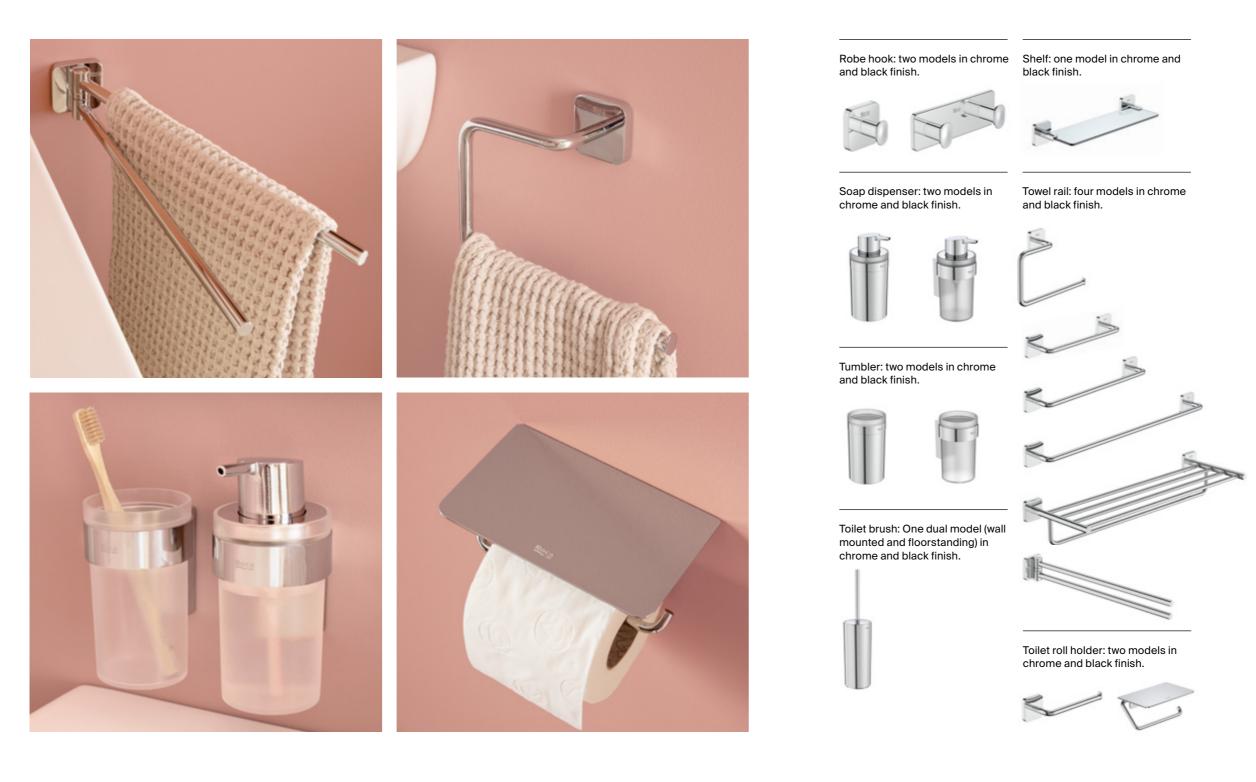




Complete Your Space Choose elements from different collections to match your shower or bath enclosure.

Accessories

Small details can greatly improve your bathroom's form and function. Victoria's accessories collection now features a contemporary redesign and is available in both chrome and matt black.





Public Area





The Victoria collection offers durability, safety features, and functionality, making it ideal for public spaces. Its modern design made with robust materials will boost the aesthetic appeal of your interior while maintaining resilience in busy places. Washbasins with a pedestal or wall-hung options are both popular choices for our applications in public spaces. The smooth, user-friendly, and functional design helps make cleaning easier.

Wall-hung basin



Optional pedestals for wall-hung basin



Sleek, ergonomic and functional design.

Compatible with pedestals to conceal plumbing.

Same measurements as previous model, so you can use same holes to install new Victoria washbasin.

New compact washbasin (45 cm) ideal for small spaces.





The new Victoria close-coupled, single floorstanding and wall-hung toilets feature a Roca Rimless[®] bowl ensuring superior hygiene and easy maintenance.

Close-coupled Roca Rimless® WC



Compact back to wall closecoupled Roca Rimless® WC



Wall-hung Roca Rimless® WC



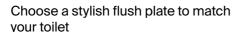
Single floorstanding Roca Rimless[®] WC



Complete Your Space

PL1 Dual (One)

PL1 Dual (One) flush plate. Designed for easy installation, this compact and slim design seamlessly blends efficiency and technology and ensures optimal performance. Compatible with all Roca toilets, this flush plate comes in a variety of finishes to suit any aesthetic preference.

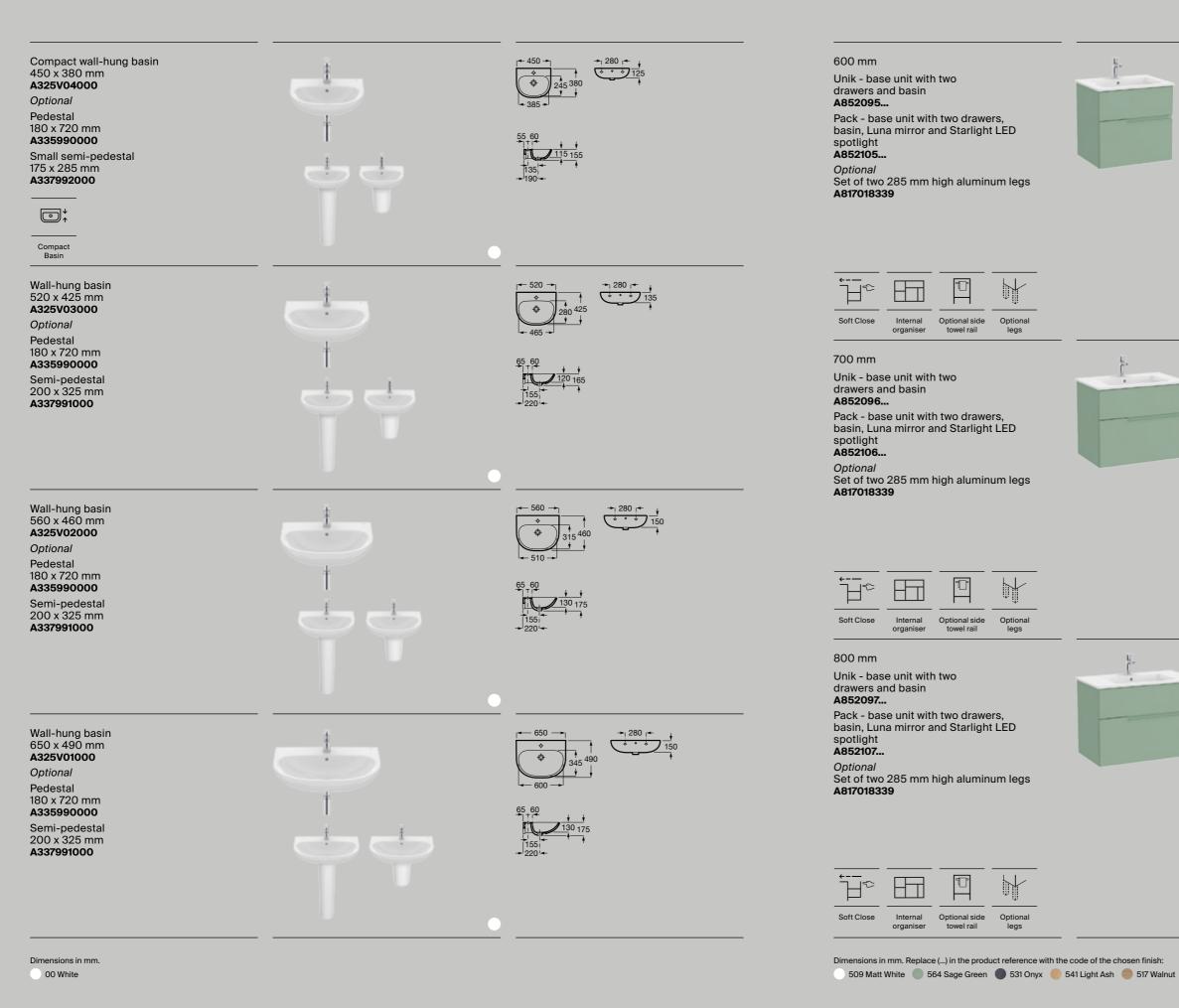


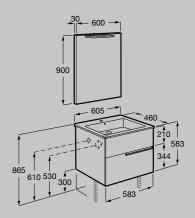


Technical Information

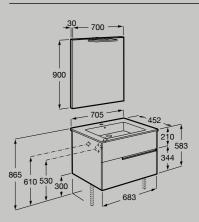
Basins

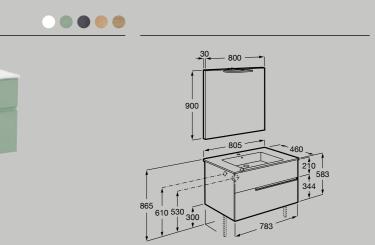
Furniture













1000 mm Unik - base unit with two drawers and basin A852098... 900 Pack - base unit with two drawers, basin, Luna mirror and Starlight LED spotlight **A852108...** Optional Set of two 285 mm high aluminum legs A817018339 HT

Soft Close Internal Optional side Optional organiser towel rail legs

1200 mm

Unik - base unit with four drawers and double basin A852099...

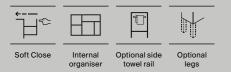
Pack - base unit with four drawers, double basin, Luna mirror and Starlight LED spotlight

A852109...

Optional Set of two 285 mm high aluminum legs **A817018339**



- 1200 900 \$10.530 1168

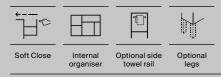


600 mm

Unik - base unit with three drawers and basin A852100...

Pack - base unit with three drawers, basin, Luna mirror and Starlight LED spotlight **A852110...**

Optional Set of two 110 mm high aluminum legs A816827339



Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish: 509 Matt White 🔵 564 Sage Green 🔵 531 Onyx 🛑 541 Light Ash 🛑 517 Walnut

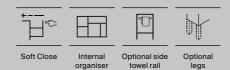


Unik - base unit with three drawers and basin A852101...

Pack - base unit with three drawers, basin, Luna mirror and Starlight LED spotlight

A852111...

Optional Set of two 110 mm high aluminum legs A816827339



800 mm

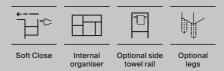
Unik - base unit with three drawers and basin A852102...

organiser

Pack - base unit with three drawers, basin, Luna mirror and Starlight LED spotlight

A852112...

Optional Set of two 110 mm high aluminum legs A816827339



1000 mm

Unik - base unit with three drawers and basin

A852103...

Pack - base unit with three drawers, basin, Luna mirror and Starlight LED spotlight

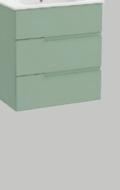
A852113...

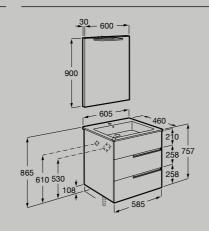
Optional Set of two 110 mm high aluminum legs A816827339

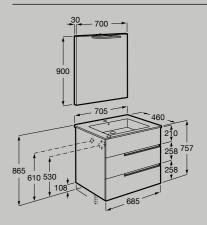


Soft Close	Internal	Optional side	Optional
	organiser	towel rail	legs

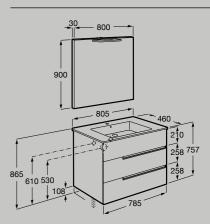
Dimensions in mm. Replace (...) in the product reference with the code of the chosen finish: 509 Matt White 🔵 564 Sage Green 🔵 531 Onyx 🛑 541 Light Ash 🛑 517 Walnut



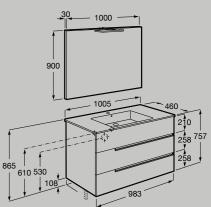






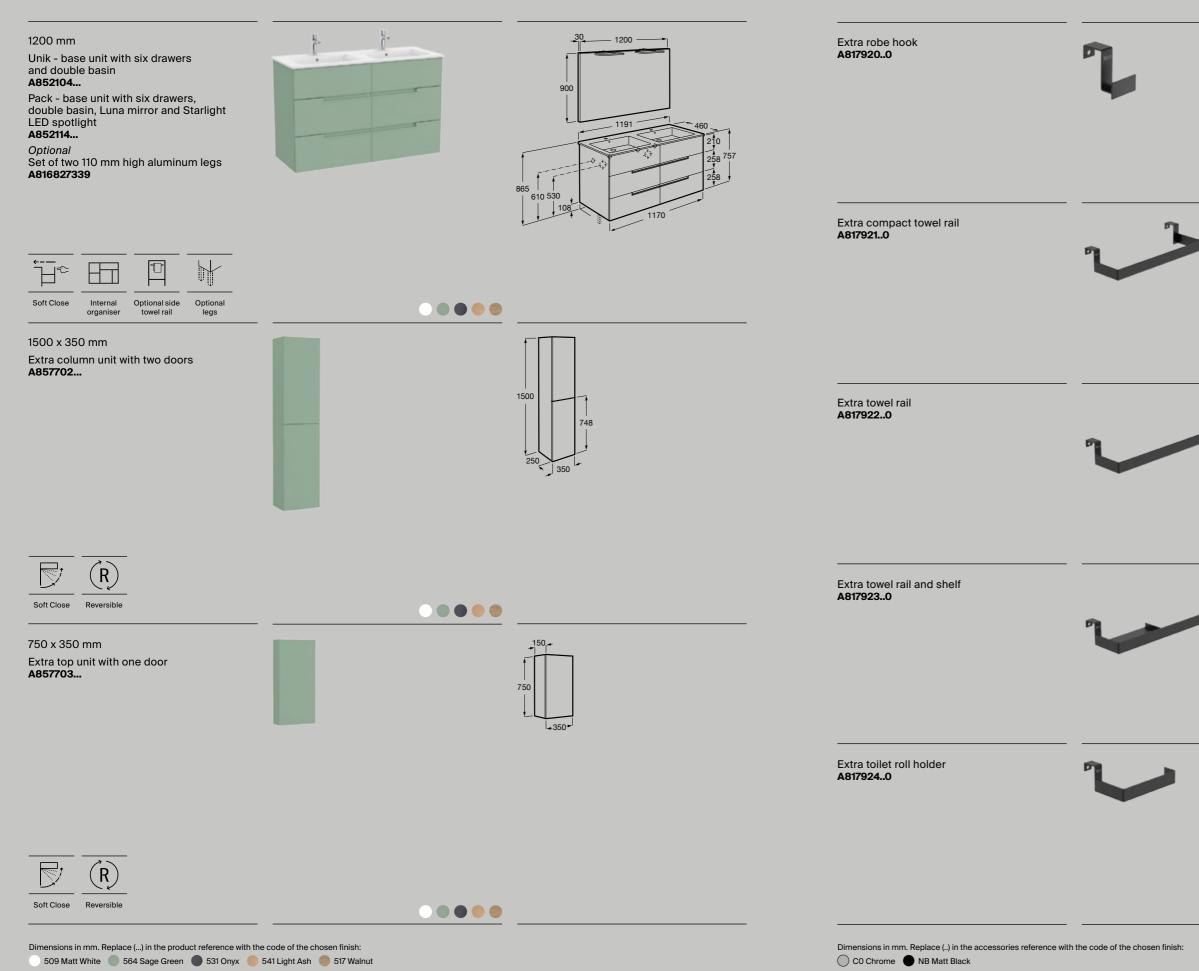








Furniture Complements



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Seat and cover for toilet with acetal hinges **A801E56001**

Single floorstanding Roca Rimless[®] WC with vertical outlet. 4,5/3L dual flush. To be installed with Duplo One / Basic Tank cisterns A344V04000

Seat and cover for toilet with stainless steel hinges **A801E50001**

Soft-closing seat and cover for toilet with stainless steel hinges A801E52001

Slim soft-closing seat and cover for toilet with stainless steel hinges

A801E52002

Seat and cover for toilet with acetal hinges **A801E56001**



Single floorstanding Roca Rimless® WC with horizontal outlet. 4,5/3L dual flush. To be installed with Duplo One / Basic Tank cisterns A344V03000

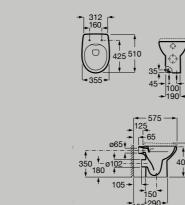
Seat and cover for toilet with stainless steel hinges A801E50001

Soft-closing seat and cover for toilet with stainless steel hinges A801E52001

Slim soft-closing seat and cover for toilet with stainless steel hinges A801E52002

Seat and cover for toilet with acetal hinges

A801E56001



Roca Rimless* Dual flush Soft close Installation Systems

Compact back to wall close-coupled Roca Rimless® WC with dual outlet A342V05000

Dual flush 4.5/3L WC cistern with side inlet

A341V00000

Dual flush 4.5/3L WC cistern with bottom inlet A341V01000

Seat and cover for compact toilet with stainless steel hinges A801E60001

Soft-closing seat and cover for compact toilet with stainless steel hinges A801E62001

A801E620

Slim soft-closing seat and cover for compact toilet with stainless steel hinges

A801E62002

Seat and cover for compact toilet with acetal hinges A801E66001

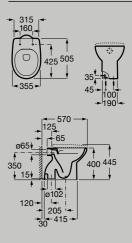


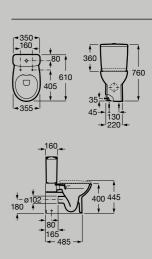
Dimensions in mm.

 Roca Rimless®
 Dual flush
 Soft close
 Installation Systems

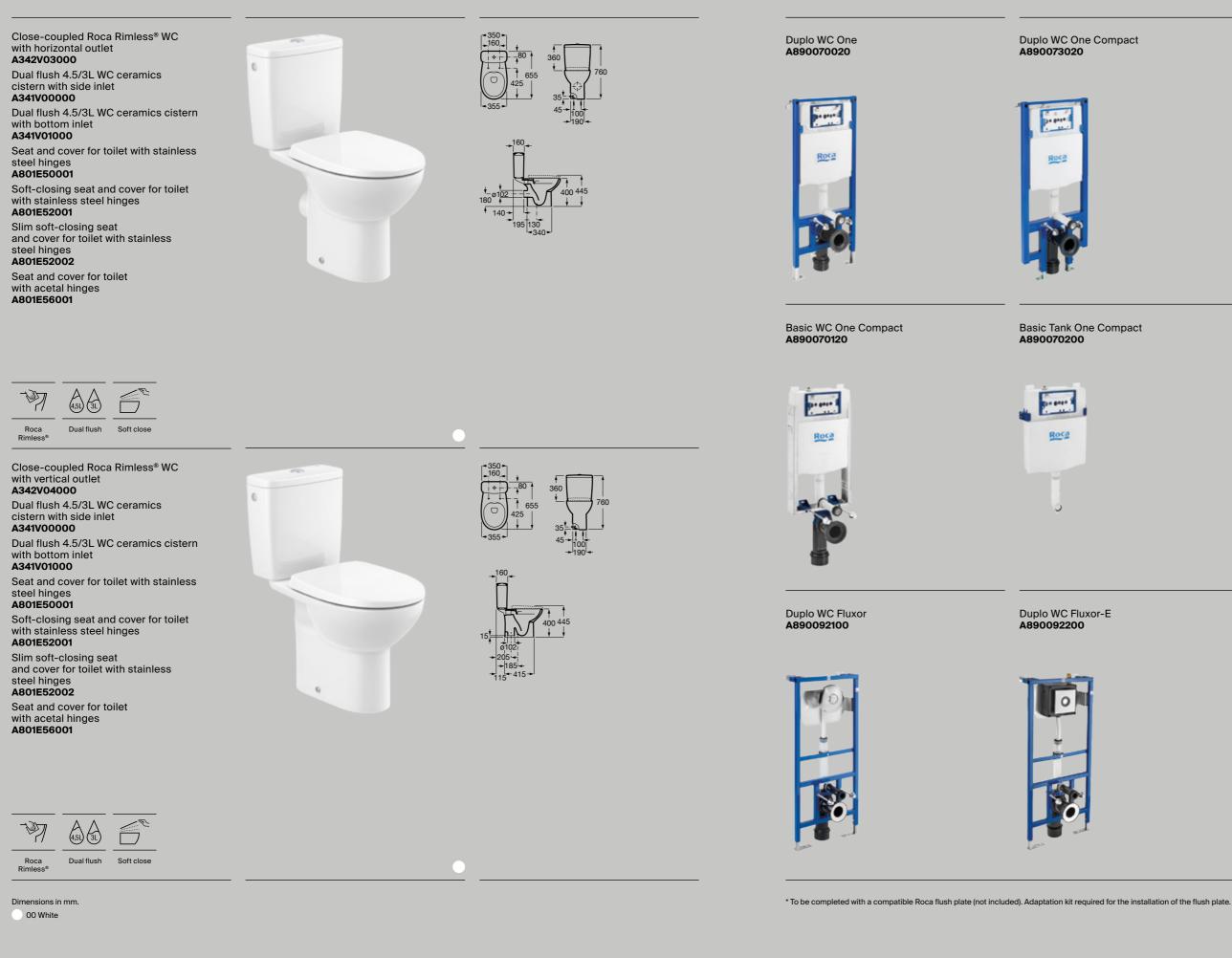
Dimensions in mm.

00 White





Compatible Roca Installation Systems



Duplo WC One Freestanding A890077020



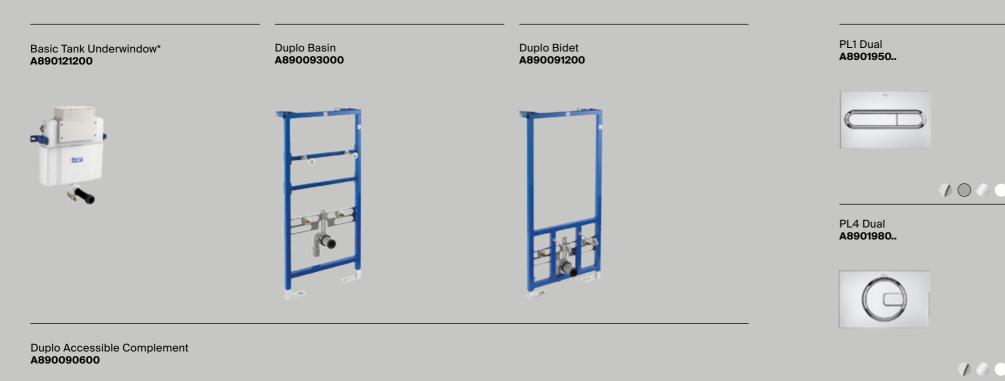
Duplo WC Fluxor Single Flush A890092300



Duplo WC Underwindow* A890121010



Compatible Flush Plates





 * To be completed with a compatible Roca flush plate (not included) and adaptation kit for plates.

Adaptation kit for PL5

flush plate

A890064010

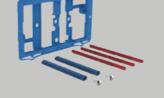
Adaptation Kits

Adaptation kit for the rest of the plates. Not valid for PL5 A890064000

PL1 Single A890195100

PL5 Dual **A8901990..**

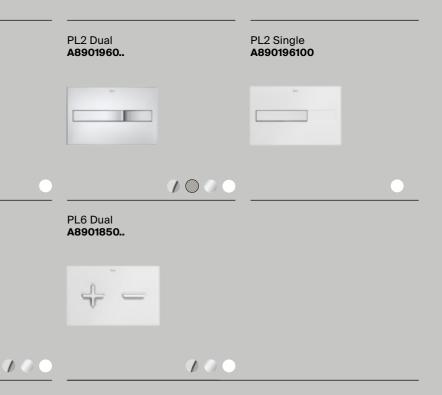




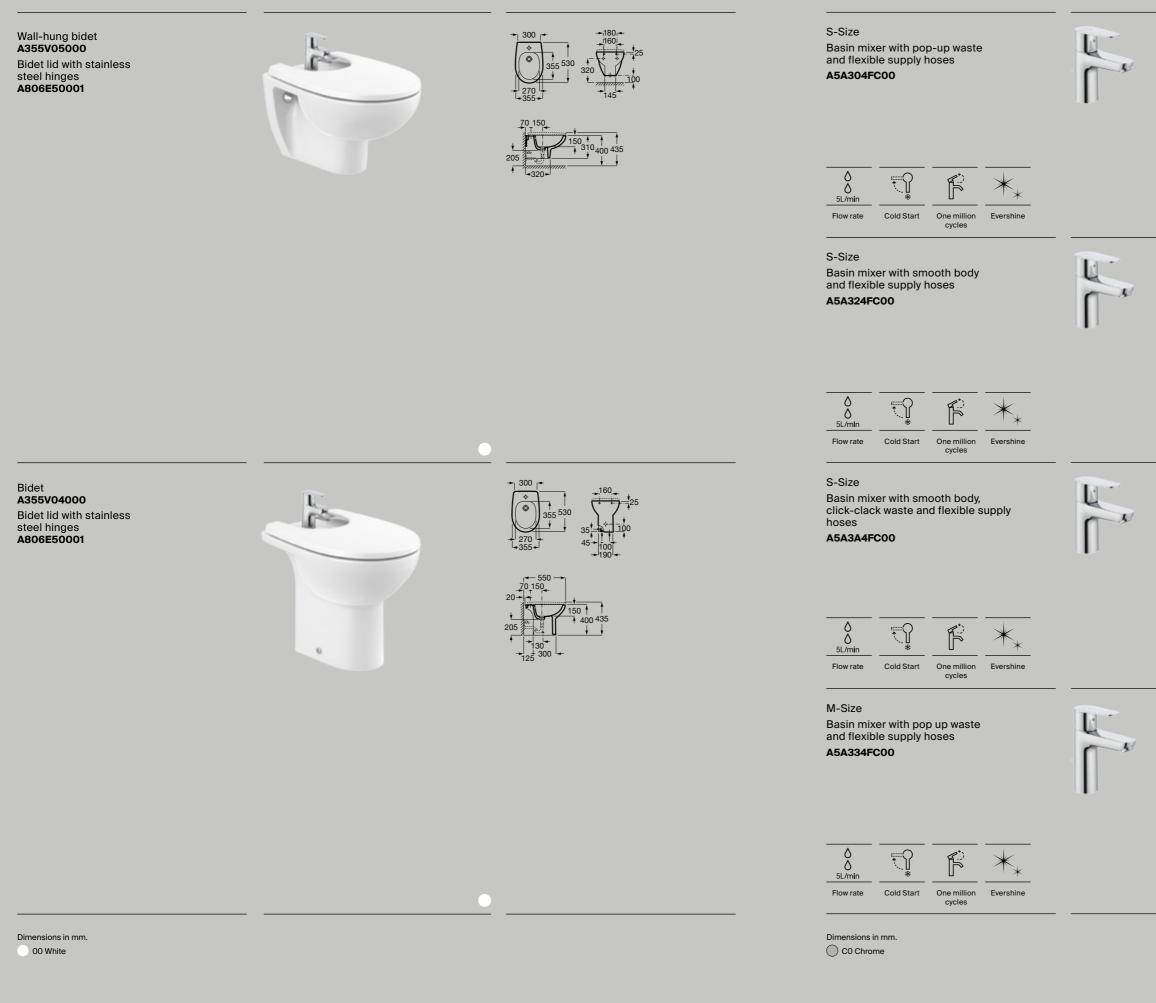
Finishes (Flush Plates)

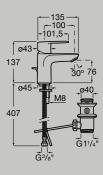


*Combi: Front panel in white and push buttons in lacquered grey.

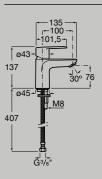


Faucets

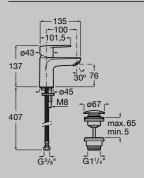




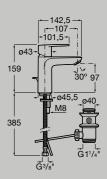
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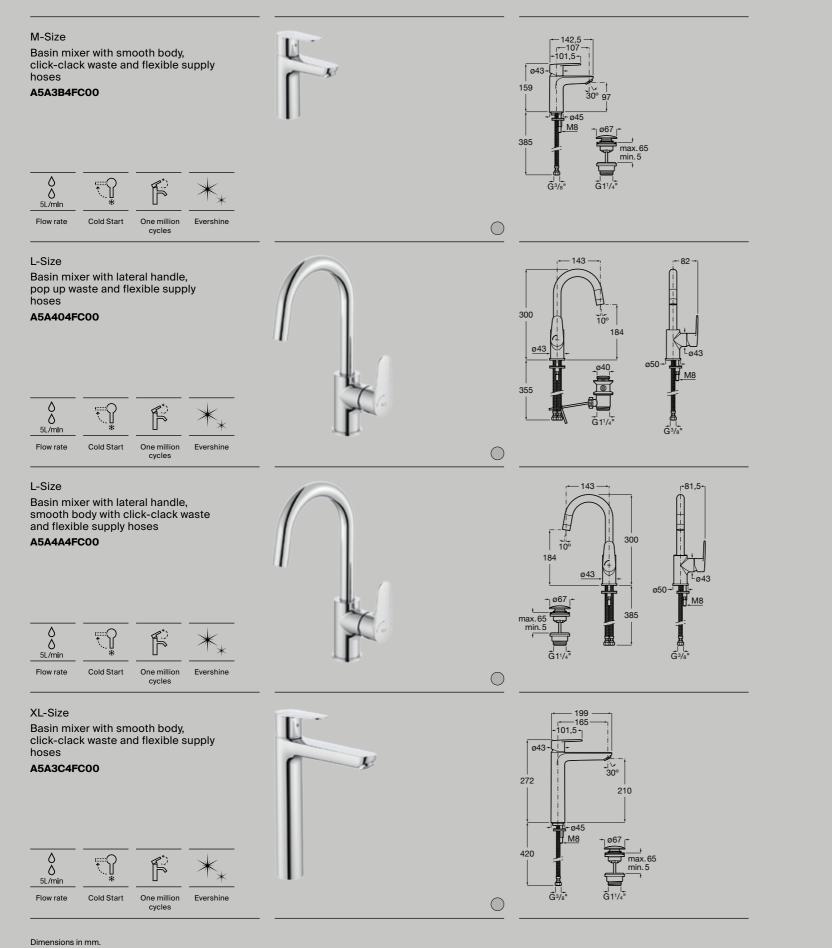
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A5A604FC00 $\stackrel{\circ}{\circ}$ Þ 8L/min Flow rate One million Evershine cycles Bidet mixer with smooth body and flexible supply hoses A5A624FC00 $^{\circ}$ Þ 8L/min Flow rate One million Evershine cycles

Bidet mixer with pop up waste

and flexible supply hoses

Wall-mounted bath-shower mixer with automatic diverter, Natura hand-shower, 1.70 m flexible shower hose and fixed handshower wall bracket A5A014FC00

One million cycles

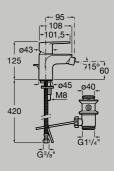
Wall-mounted bath-shower mixer with automatic diverter with retention **A5A024FC00**



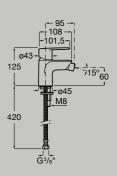
One million Evershine

Dimensions in mm.

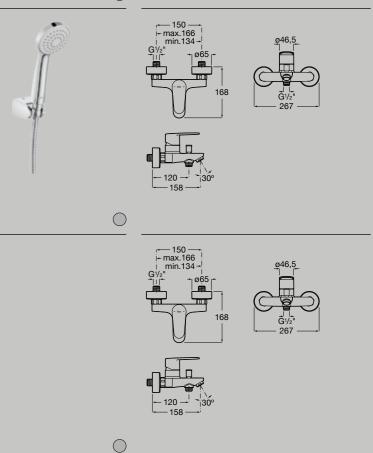
C0 Chrome



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Shower Columns

Victoria-M Plus 590 Single-lever shower column, shower head, hand-shower and 150 metal hose 135 CHARGERS CELSA COLO A5A9A4FC00 ►.İ.4 6° ø254 → 6 855 - 1230 38 920 Lar S HE - 150 -_A__ 900 1000 1100 1200 B 1775-2130 1875-2230 1975-2330 2075-2430 Evershine Adjustable Height \bigcirc Ø20,6 Victoria-M Basic 562 400 Single-lever shower column with fixed height, shower head, CHARMENTS 135 hand-shower and 150 metal hose A5A974FC00 Ø200 7100 1160 1030 Щ 7206 875 1030 SHE. A 1000 1100 1200 B 2030 2130 2230 Evershine \bigcirc

Shower Enclosures

Victoria DF

Fixed panel for shower. Compact compensating profile 7 mm. Height 2000 mm

Width	Installation dimensions Min-Max
А	А
800	800 - 807
900	900 - 907
1000	1000 - 1007
1200	1200 - 1207
	A 800 900 1000

AM99003702	1000
AM99003706	1000



Victoria L2-E

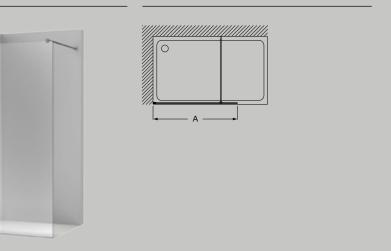
Front shower enclosure with 1 sliding door + fixed panel. To install between walls. Compensating profile 25 mm. Height 1950 mm

	Width	Installation dimensions Min-Max	Opening
	А	А	В
AM18610012	1000	960 - 1010	390
AM18611012	1100	1060 - 1110	415
AM18612012	1200	1160 - 1210	465
AM18613012	1300	1260 - 1310	515
AM18614012	1400	1360 - 1410	565
AM18615012	1500	1460 - 1510	615
AM18616012	1600	1560 - 1610	665

(\mathbf{R})	▶ 6 mm
Reversible	Glass thickness

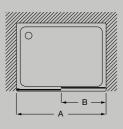
Dimensions in mm. Replace (NMN) in the product reference with the code of the chosen finish: Clear Glass 2 Polished Silver 6 Matt Black

Dimensions in mm.









$$\bigcirc \bigcirc$$

Victoria L2-E + LF Front shower enclosure with 1 sliding door + fixed panel + 1 side panel. Compensating profile 25 mm. Height 1950 mm

L2-E	Width	Installation dimensions Min-Max	Opening
	А	А	С
AM18610012	1000	975 - 1000	390
AM18611012	1100	1075 - 1100	415
AM18612012	1200	1175 - 1200	465
AM18613012	1300	1275 - 1300	515
AM18614012	1400	1375 - 1400	565
AM18615012	1500	1475 - 1500	615
AM18616012	1600	1575 - 1600	665

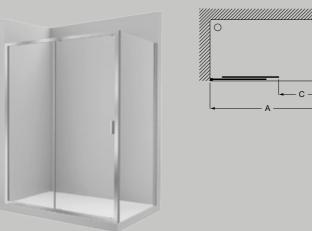
LF	Width	Installation dimensions Min-Max
	В	В
AM18707012	700	680 - 705
AM18707512	750	730 - 755
AM18708012	800	780 - 805
AM18709012	900	880 - 905



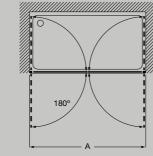
Victoria 2P

Front shower enclosure with 2 swing doors. To install between walls. Height 1950 mm

	Width	Installation dimensions Min-Max
	А	А
AM19208012 AM19209012	800 900	760 - 810 860 - 910







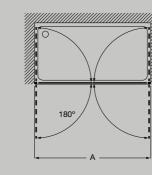
▶ • 6 mm R Glass thickness Reversible

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Dimensions in mm.

Clear Glass 2 Polished Silver



Victoria 2L2

Corner shower enclosure with 2 sliding doors + 2 fixed panels. Compensating profile 25 mm. Height 1950 mm

	Width	Min-Max	
	A/B	A/B	
AM18807012	700	665 - 690	
AM18807512	750	715 - 740	
AM18808012	800	765 - 790	
AM18809012	900	865 - 890	
AM18810012	1000	965 - 990	
AM18812012	1200	1165 - 1190	



Victoria PE

Front shower enclosure with 1 swing door. To install between walls. Compensating profile 25 mm. Height 1950 mm

	Width	Installation dimensions Min-Max
	А	А
AM19107012 AM19108012 AM19109012	700 800 900	660 - 710 760 - 810 860 - 910
AM19109012	900	860 - 910

 (\mathbf{R}) ▶ ¶ 6 mm Glass thickness Reversible

Victoria PE + LF

Front shower enclosure with 1 swing door + 1 side panel. Compensating profile 25 mm. Height 1950 mm

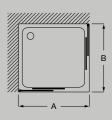
PE	Width	Installation dimensions Min-Max	Opening
	А	А	
AM19107012	700	660 - 710	650
AM19108012	800	760 - 810 75	
AM19109012	900	860 - 910	850
LF	Width	Installation dimensions Min-Max	
	В	В	
AM18707012 70		680 - 705	
AM18707512	750	730 - 755	
AM18708012	800	780 - 805	

Glass thickness Reversible

Dimensions in mm.

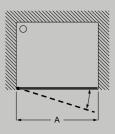
Clear Glass 2 Polished Silver





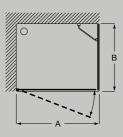
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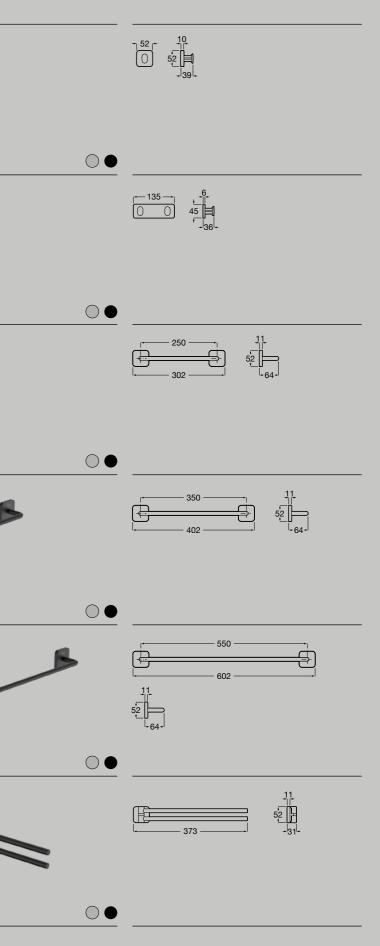


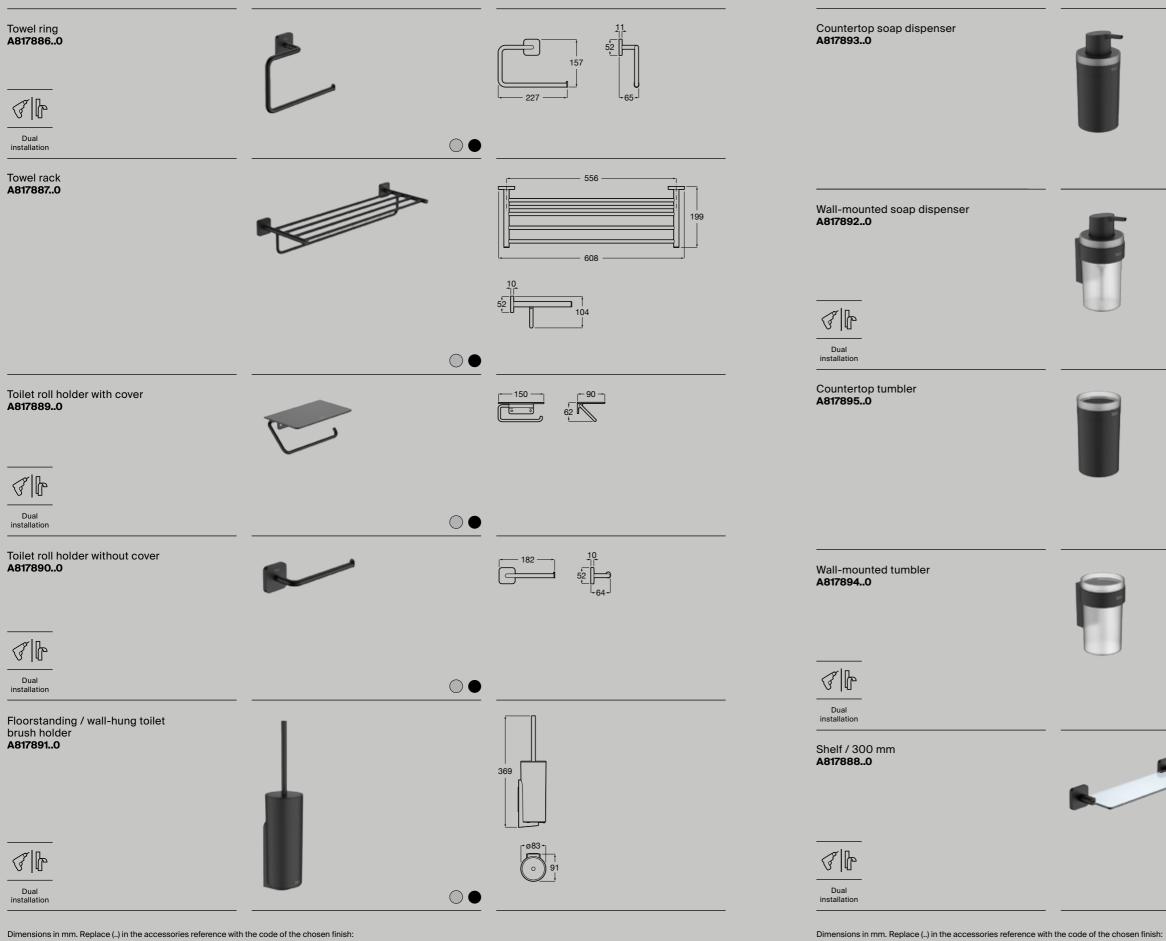


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Accessories

Victoria MR Corner shower enclosure with 2 sliding doors + 2 fixed panels. Compensating profile 25 mm. Height 1950 mm Installation dimensions Min-Max Opening Midth Installation dimensions Min-Max Opening A A A A AM18907512 750 (R380) 715 - 740 390 AM18908012 800 (R500) 765 - 790 420 AM18908012 800 (R500) 765 - 790 395 AM18909012 800 (R500) 865 - 890 540 AM18909012 900 (R500) 865 - 890 540 AM18910012 1000 (R500) 965 - 990 540		Robe Hook A817880.0 \overrightarrow{U} Dual Installation Double robe hook A817881.0
Reversible Image: Glass thickness Bathtub Enclosures	00	 Dual installation Towel rail / 300 mm A8178820
Victoria B1H Swing bath panel. Height 1500 mm Width Installation dimensions Min-Max A A AM1993525DC012NMN 850 850 - 860		Jual Installation Towel rail / 400 mm A8178830
$\overrightarrow{Reversible} = \overrightarrow{Reversible} = Reversible$		Image: Dual installation Towel rail / 600 mm A8178840
$\overrightarrow{MaxiClean^{*}} \overrightarrow{Reversible} \overrightarrow{Bass}$ Dimensions in mm.		Dual installation Double swivel towel rail A8178850





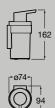
Dimensions in mm. Replace (..) in the accessories reference with the code of the chosen finish: C0 Chrome NB Matt Black

C0 Chrome NB Matt Black













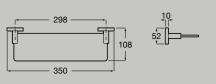






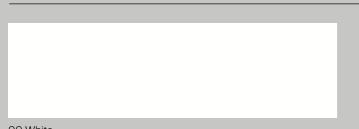






Product Finishes

Ceramics



00 White

Furniture



541 Light Ash



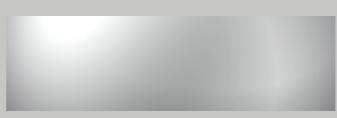
564 Sage Green

517 Walnut



531 Onyx

Faucets



C0 Chrome

Shower Enclosures



2 Polished Silver

Accessories



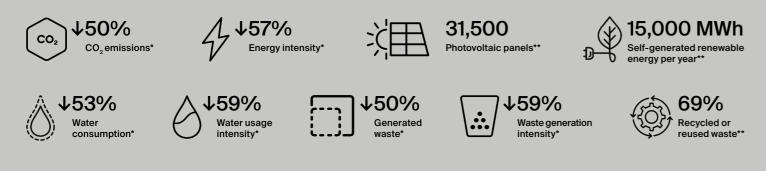
C0 Chrome

6 Matt Black

NB Matt Black

Our contribution to a more sustainable future for all

Our commitment to sustainable growth and development prioritises the wellbeing of people and the planet. This commitment is reflected in our efforts to foster strong societal relationships and support communities, as well as initiatives in decarbonisation, eco-design and circularity. We create high-quality, durable products by considering their entire lifecycle, from carefully selected materials to optimised transport methods. Our aim is to combine the needs of society with environmental responsibility to deliver solutions that benefit everyone.



Products

Dual-flush mechanism, Dual flush cisterns offer adaptable water use, ensuring efficiency for different flushing requirements while reducing overall water consumption.

Smart shower. Smart shower solutions allow programmable shower options and monitor water usage to encourage responsible and sustainable use.

W+W. Integrating the washbasin and toilet into a single piece, this internationally acclaimed design reuses water from the washbasin to flush the toilet.

Certificates. Many of our products are made from FSC®certified wood.

Our water-using products carry the Unified Water Label water efficiency labelling system to help consumers understand the water and energy use in these products.





Initiatives

Cold Start. Cold Start technology prevents unnecessary boiler activation by defaulting to a cold water start position. This innovation saves energy and reduces emissions released into the atmosphere.

Technologies

Aerators. Faucet spouts with aerators that mix air with water help to reduce the flow rate while maintaining the same functionality and comfort.

Thermostatic faucets and fittings. Quick Reaction® technology delivers desired temperatures rapidly and an eco-stop button contribute to water conservation in showers.

Materials

Stonex[®]. An improved formula for Stonex[®] baths uses recycled PET bottles, reducing the carbon footprint by up to 25%.

Pioneering sustainable ceramics Our recent partnership with

Keramischer Ofenbau marks a significant step towards sustainability as we launched the world's first electric tunnel kiln for the production of sanitaryware. This pioneering initiative positions us as a global leader in the operation of a netzero sanitaryware manufacturing facility, setting a new standard for the industry. Through collaboration and innovative technology, we aim to lead the way to a sustainable future for the ceramics industry.

We Are Water

For over a decade, the We Are Water Foundation has promoted global hygiene and sustainable water management, improving access to clean water and sanitation in disadvantaged regions while raising awareness and providing training.

As a proud member of the United Nations Global Compact, sustainability forms an integral part of our commitment and we work in line with the targets of the Sustainable Development Goals

* Data from 2018-2023 * Data from 2023

Commitment

Commitment

behaviour.

LATINUM TOTAL

ecovadis

JAN 2025

performance.

Sustainable and Ethical

Roca Group is committed to

business practices that prioritise

social responsibility and ethical

implementing responsible

environmental protection.

EcoVadis Platinum Medal

recognises Roca Group's outstanding sustainability



Roca is a family-owned company dedicated to the design, manufacturing, and sale of bathroom solutions for architecture, construction, and interior design. Founded in Barcelona in 1917, it combines tradition and knowledge with a passion for innovation and respect for the environment.

With sustainability as a key element in all its processes and a commitment to ensure a better planet for future generations, Roca is present in 170 countries, operating 78 factories across the five continents with more than 20,000 employees.



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